

HSE Vocational training in Azerbaijan

The French Association of Consultants in Petroleum ACP www.acp-france.org proposes to help for the implementation of HSE vocational training module for the oil & gas industry in Azerbaijan with the assistance of its partner members www.pro-educ-consultants.com, www.gec-management.com, www.apave.com including the training center in Lacq for international operators training transferred from TOTAL to Apave.

Analysis of the training potential in HSE for petroleum technician in Azerbaijan

100.000 employees in the industry (70.000 employees by Socar), Technical Population to be trained in HSE 40% soit 40.000 people, Operation/maintenance Population 10.000

-HSE fundamental (40.000)

½ week every 5 years ie 4.000 manxweek per year 4.000 mw/y

-Operation/maintenance (10.000)

2 weeks every 5 year 4.000 mw/y

Replacement (retirement: 7,5%), 750 hiring per year, 4 weeks trn 3.000 mw/y

Total : 11.000 mw/y which represents a business level around 15M€ per year

Return of experience on a similar training for the Iranian Ministry of Petroleum:

N°	Code	Code fiche/Titre
Chapter 1, Petroleum core knowledge.		
Sub chapter 1-1 Fundamentals of physics and chemistry		
1	1-1-0	Physical variables measurements systems
2	1-1-a	Material composition
3	1-1-b	Generalities and classifications of HC
4	1-1-c	Gas and liquid equilibrium
5	1-1-d	Oil & gas components Specifications
Sub chapter 1-2, Materials behaviour.		
6	1-2-a	Metal behaviour. Oxidation, corrosion, specifics exposures
7	1-2-b	HC burning, explosions, specifics phenomenon
8	1-2-c	Resistance to fire of metallic structure-Chain of events
Sub chapter 1-3, Processing notions		
9	1-3-a	Process and process control representations
Subchapter 1-4, Process safety & Safety Systems		
10	1-4-a	Utilities integrated process protections and safety systems
11	1-4-b	Fire & gas and water firefighting systems requirements.
12	1-4-c	Access from/to Sites, Escape Evacuation and Rescue (E.E.R)
Chapter 2, underpinning knowledge		
13	2-1	Remembering of working rules for job cooperative groups.
14	2-2	HSE Standards organisation and ICS standard.
15	2-3	Oil & Gas best practices: -Material behaviour & spec. phen. -Resist. To fire of metal. Struct.
16	2-5	-Fire & Gas detection: -Firefighting equipment:
Chapter 3, Specific cases study and methodology:		
17	3-1	Hazardous intervention on wells.
18	3-2	Offshore and Onshore pipeline accidents (Oil and Gas leakages).
19	3-3	Offshore emergency: Oil spill
20	3-4	Offshore emergency: E.E.R
21	3-5	Hazmat
22	3-6	Specific downstream case

This typical 2 weeks training program has been developed and delivered to selected On Scene Commanders of the Ministry of Petroleum in Iran. It can be easily adapted to the Azerbaijan specific needs with inclusion of specific case studies such as last fatal accidents in offshore platforms.

Proposed approach for technology transfer

-training based on one 2 weeks standard module (see content above) for 25 trainees, sold at 3.000 Euro per trainee. Invoice $25 \times 3000 = 75$ K€

-cost of 1st session, External 55 K€ (reengineering, 2 expat trainers w/o living expense)
Local 20 K€ (living, 2 local trainers on training)

-cost of 2nd session, External 40 K€ (tuning, 2 expat trainers w/o living expense)
Local 20 K€ (living, 2 local trainers on training)

-cost of 3rd session and following External 35 K€ (tuning, 1 expat trainer w/o living expense)
Local 15 K€ (living, 1 local trainer)

Balance for the first year with 4 sessions (100 trainees):

Invoice to petroleum companies : $4 \times 75 = 300$ K€

External cost : $55 + 40 + 35 + 35 = 165$ K€

Internal cost : $20 + 20 + 15 + 15 = 70$ K€

Profit for the center 65 K€

Balance for the second year 4 sessions

Ext cost $4 \times 35 = 140$ K€

Int cost $4 \times 15 = 60$ K€

Profit for the center 100 K€ (33%)